

Chemical Guides

Composite Hose and Metals



Chemical Guides Introduction

The Chemical Guides in this section are offered as a general indication of the compatibility of the various compounds incorporated in Parker hose with the chemicals, fluids and media listed. The basis for the ratings includes actual service experience, the advice of various polymer suppliers, and the considered opinion of our chemists. When in doubt, a sample of the compound should always be tested with the particular chemical and temperature it is to handle.

Some of the variables that affect the resistance of a compound to a chemical attack are:

- 1. Temperature of the Media Transmitted:** Higher temperatures increase the effect of chemicals on compounds. The amount of increase depends upon the polymer and the chemical. A compound quite suitable at room temperature might fail very quickly at higher temperatures. Working pressures in this catalog are recommended in accordance with ARPM design safety factors at ambient temperatures. Do not operate outside hose temperature limits. Even within hose temperature limits, end fittings and hose size can affect performance at higher temperatures.
- 2. Service Conditions:** A rubber compound usually swells when exposed to a chemical. Within a given percent of swell, a hose tube may function satisfactorily if the hose is in a static condition, but may fail quickly if the hose is subject to flexing.
- 3. The Grade or Blend of the Rubber Compound:** Basic polymers are sometimes mixed or blended to enhance a particular property for a specific service. As an example, the nitrile used as the tube material for Parker aircraft fueling hose varies in its makeup from the nitrile used in the tube of Day-Flo® Special Purpose hose. Consequently, the reaction to a particular chemical may therefore be somewhat different. When in doubt, a sample of the compound should always be tested with the particular chemical it is going to handle.

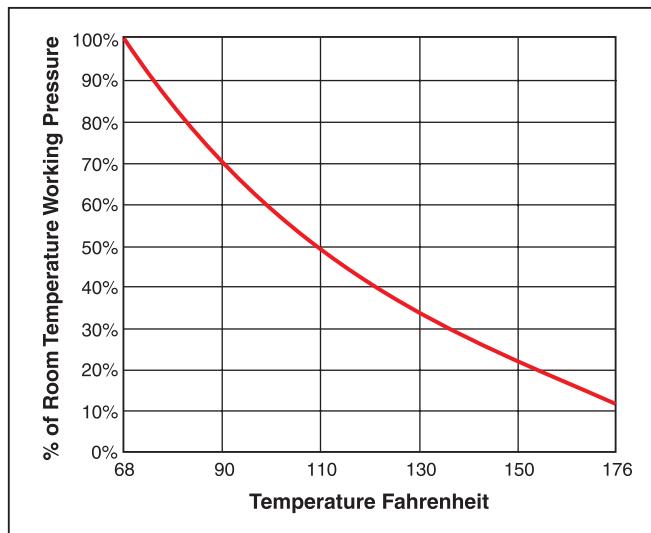
Names and General Properties of Parker Hose Materials

Common Name	ASTM Designation D1418-64	Composition	General Properties	Primary Hose Elements
Butyl / Chlorobutyl	IIR	Isobutene-Isoprene	Very good weathering resistance, low permeability to air. Good physical properties. Poor resistance to petroleum based fluids.	Tube / Cover
Chlorinated Polyethylene (CPE)	CM	Chloropolyethylene	Good long term resistance to UV and weathering. Good oil and chemical resistance. Excellent flame resistance. Good low temperature impact resistance.	Tube
Cross Linked Polyethylene (XLPE)	XPE	Cross Linked Polyethylene	Excellent resistance to most solvents, oils and chemicals. Do not confuse with chemical properties of standard polyethylene.	Tube
EPDM	EPDM	Ethylene Propylene Diene	Good general purpose polymer. Excellent heat ozone, and weather resistance. Not oil resistant.	Tube / Cover
Epichlorohydrin	ECO	Ethylene Oxide Chloromethyl	Excellent oil and ozone resistance. Fair flame resistance and low permeability to gases. Good low temperature properties.	Tube / Cover
Ethyl Vinyl Acetate (EVA)		Ethylene Vinyl Acetate	Good abrasion and chemical resistance. Lightweight.	Tube / Cover
Hypalon®	CSM	Chlorosulfonated Polyethylene	Excellent ozone, weathering and acid resistance. Good abrasion and heat resistance. Can be compounded for good oil resistance.	Tube / Cover
Modified XLPE (MXLPE)		Proprietary	Excellent chemical resistance with good heat properties.	Tube
Natural Rubber	NR	Isoprene	Excellent physical properties, including abrasion resistance. Not oil resistant.	Tube
Neoprene	CR	Chloroprene	Excellent weathering resistance. Good oil resistance. Good physical properties.	Tube / Cover
Nitrile / Buna-N	NBR	Nitrile-Butadiene	Excellent oil resistance. Good physical properties.	Tube / Cover
Nylon		Nylon	Excellent chemical resistance. Good temperature resistance.	Tube
Poly Vinyl Chloride (PVC)		Poly Vinyl Chloride	Good abrasion, chemical and weathering resistance. Lightweight. Poor oil and temperature resistance.	Tube / Cover, Tubing
Poly Vinyl Chloride / Polyurethane (PVC/PU)		Poly Vinyl Chloride/ Polyurethane Blend	Good abrasion, chemical and weathering resistance.	Tube / Cover
Polyurethane (PU)	AU	Polyurethane	Good abrasion, chemical and weathering resistance.	Tube / Cover
SBR	SBR	Styrene-Butadiene	Good physical properties, including abrasion resistance. Not oil resistant. Poor weathering and ozone resistance.	Tube / Cover
Santoprene® (TPV)		Thermoplastic Vulcanizate	Excellent chemical and ozone resistance. Good flexibility. Lightweight.	Tube, Tubing
Teflon®	FEP / PTFE	Fluorinated Ethylene Propylene / Polytetra-Fluoroethylene	Excellent chemical, solvent, and heat resistance, inert to most materials. Smooth anti-adhesive surface – easily cleaned.	Tube
Ultra-High Molecular Weight Polyethylene (UHMWPE)	UHMW	Ultra-High Molecular Weight Polyethylene	Excellent chemical and heat resistance.	Tube
Viton®	FKM	Fluorocarbon Rubber	Excellent high temperature resistance, particularly in air or oil. Very good chemical resistance.	Tube / Cover

PVC and Thermoplastic Temperature / Pressure Chart

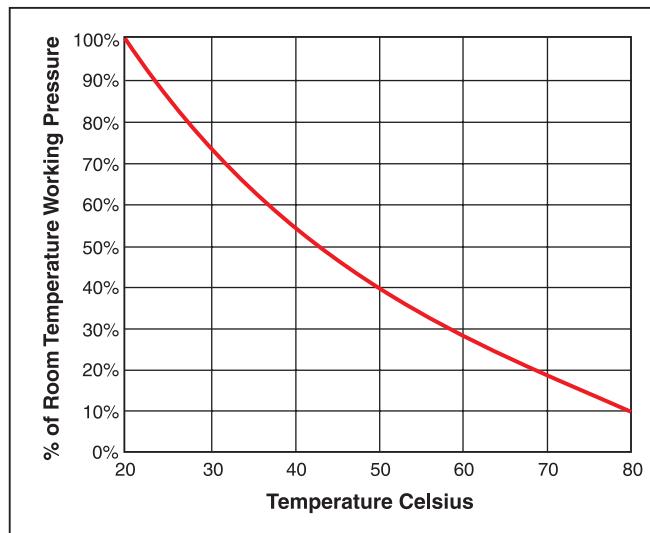
Effects of Elevated Temperatures on PVC / Thermoplastic Hose and Tubing

Thermoplastic hose and tubing achieve their optimum physical properties at room temperature, 68°F (20°C). As thermoplastic materials are exposed to increased ambient temperatures, they soften and their physical properties change. For hose and tubing, heat sharply reduces the available working pressure and coupling retention. The charts below illustrate this effect. In all cases, test the product in a controlled, secure and safe environment, and consider all operating conditions prior to use.



Example from the Fahrenheit Chart

If Working Pressure at 68°F is 200 PSI, then the WP at 110°F is $200 \times 50\%$, or 100 PSI.



Example from the Celsius Chart

If Working Pressure at 20°C is 14 bar, then the WP at 50°C is $14 \times 40\%$, or 5.6 bar.

Composite Hose and Chemical Table

WARNING! The following data is based on tests and believed to be reliable; however, the tabulation should be used as a guide **ONLY**, since it does not take into consideration all variables, such as elevated temperatures, fluid contamination, concentration, etc., that may be encountered in actual use. All critical applications should be tested. Refer to the Safety & Technical Information section of this catalog for safety, handling and use information.

Key: A = Suitable for use @ 140°F

B = Suitable for use @ AMBIENT temperatures

C = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED

• = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire			Coupling Material	Seal Material	Chemical or Material Conveyed	Hose Inner Wire			Coupling Material	Seal Material
	w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/ Stems				w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/ Stems		
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)					
1,3-Pentadiene	C	C	C	A	C	A	•	•	•		
2-Ethylhexylamine	C	B	B	A	C	A	•	•	•		
2-Ethyl-3-Propylacrolein	C	C	C	A	C	A	•	•	•		
2-Hydroxyethyl Acrylate	C	C	C	B	C	B	•	•	•		
2-Methyl Pentene	C	C	C	A	C	A	•	•	•		
Acetaldehyde 100%	F	C	C	A	F	A	F	F	F		
Acetaldehyde 40%	F	B	B	A	F	A	F	F	F		
Acetic Acid 60%	F	A	A	A	F	A	F	F	F		
Acetic Acid, Glacial	F	B	B	A	F	A	F	F	F		
Acetic Anhydride	F	B	B	A	F	A	F	F	F		
Acetoacetic Ester	F	B	B	A	F	A	F	F	F		
Acetone	A	A	A	A	A	A	F	F	F		
Acetone Cyanohydrin	F	B	B	A	F	A	F	F	F		
Acetonitrile	B	B	B	A	B	A	C	F	F		
Acetophenone	B	B	B	A	B	A	F	F	F		
Acetyl Chloride	F	F	F	A	F	A	F	B	F		
Acetylacetone	B	B	B	A	B	A	C	F	F		
Acetylene Dichloride	B	B	B	A	B	A	A	F	F		
Acrolein (Acrylaidenhyde)	B	B	B	A	B	A	B	F	F		
Acrylamide (<50%)	F	C	C	B	F	B	•	•	•		
Acrylic Acid	F	B	B	B	F	B	B	A	A		
Acrylonitrile	F	A	A	A	F	A	F	F	F		
Adipic Acid (Aqueous)	A	A	A	A	A	A	A	A	A		
Adiponitrile	B	B	B	A	B	A	•	•	•		
Allyl Alcohol	A	A	A	A	A	A	A	B	B		
Allyl Bromide	C	C	C	A	C	A	F	B	B		
Allyl Chloride	C	C	C	B	C	B	F	A	A		
Aluminum Salt Solutions	F	A	B	A	F	A	A	A	A		
Alums	F	A	A	A	F	A	A	A	A		
Aminoethyl Ethanolamine	F	B	B	A	F	A	•	•	•		
Ammonia Solution	F	A	A	A	F	A	C	B	B		
Ammonium Chloride Solution	F	A	C	C	F	C	C	A	A		
Ammonium Hydroxide	B	A	B	A	B	A	B	B	B		
Ammonium Nitrate Solution	F	A	B	B	F	B	A	A	A		
Ammonium Sulfate Solution	F	A	A	A	F	A	A	A	A		
Amyl Acetate	C	C	C	A	C	A	F	A	A		

Composite Hose and Chemical Table (Continued)

Key: A = Suitable for use @ 140°F

B = Suitable for use @ AMBIENT temperatures

C = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED

• = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material		Hose Inner Wire				Coupling Material	Seal Material			
	w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems					w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems						
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)
Caprylic Acid	A	A	A	A	A	A	C	B	Dibutylamine	C	B	B	A	C	A	F
Carbinols	B	B	B	A	B	A	A	F	Dichloroacetic Acid	F	C	F	F	F	F	C
Carbinol Acetate	C	C	C	B	C	B	B	B	Dichlorobenzene	C	C	C	B	C	B	F
Carbolic Acid	F	A	A	A	F	A	C	A	Dichlorobutane	C	C	C	A	C	A	A
Carbolic Oils	C	C	C	B	C	B	•	•	Dichloroethane	C	C	C	B	C	B	F
Carbon Bisulfide	F	B	B	B	F	B	F	A	Dichloroethyl Ether	C	C	C	A	C	A	F
Carbon Disulfide	C	C	C	A	C	A	F	A	Dichloroethylene	C	C	C	B	C	B	F
Carbon Monoxide	F	A	A	A	F	A	C	A	Dichloropropane	C	C	C	B	C	B	A
Carbon Tetrachloride	C	C	C	B	C	B	C	A	Dichloropropylene	C	C	C	B	C	B	•
Carbonic Acid	F	A	A	A	F	A	A	A	Diehydronaphthalene	B	B	B	A	B	A	•
Cashew Nutshell Oil	B	B	B	B	B	B	•	•	Diesel Oil	B	B	B	B	B	B	A
Castor Oil	F	B	B	B	F	B	A	A	Diethanolamine	F	A	A	A	F	A	B
Caustic Potash (<50%)	F	A	B	A	F	A	A	C	Diethyl Sulphate	F	B	B	A	F	A	F
Caustic Soda (<50%)	F	A	B	A	F	A	B	C	Diethylamine	F	B	B	A	F	A	C
Cellosolve	B	B	B	B	B	F	C	C	Diethylaminoethanol	C	B	B	A	C	A	•
Cetyl Acid	F	B	B	B	F	•	•	•	Diethylene Dioxide	C	B	B	A	C	A	F
Chlorinated Solvents	F	B	B	B	F	B	F	A	Diethylene Glycol Diethyl Ether	B	B	B	A	B	A	•
Chlorine (Dry)	F	F	F	A	F	A	B	A	Diethylglycol	A	A	A	A	A	A	A
Chlorobenzene	C	C	C	A	C	A	F	A	Diisobutyl Ketone	B	B	B	A	B	A	F
Chloroform	C	C	C	A	C	A	F	A	Diisobutylamine	B	B	B	B	B	B	A
Chrome Alum	F	A	A	A	F	A	A	A	Diisooctyl Adipate	B	B	B	A	B	A	F
Chromic Acid Aqueous	F	C	C	A	F	A	F	C	Diisooctyl Phthalate	A	A	A	A	A	A	B
Citric Acid	F	A	A	A	F	A	B	A	Diisopropanolamine	F	B	B	A	F	A	C
Coal Tar Naphtha	F	B	B	A	F	A	A	A	Diisopropylether	B	B	B	A	B	A	B
Copper Chloride	F	A	F	F	F	F	A	A	Dimethyl Ethanolamine	F	B	B	A	F	A	•
Copper Nitrate	F	A	A	A	F	A	A	A	Dimethyl Formamide	A	A	A	A	A	A	C
Creosote	B	B	B	A	B	A	A	A	Dimethyl Hydrogen Phosphite	F	C	C	B	F	B	•
Crotonaldehyde	C	C	C	B	C	B	F	F	Dimethyl Ketone	A	A	A	A	A	A	F
Crude Oil	A	A	A	A	A	A	A	A	Dimethyl Phthalate	B	B	B	A	B	A	F
Cumene	B	B	B	A	B	A	C	A	Dimethyl Sulphate	F	B	B	A	F	A	F
Cyclohexane	B	B	B	B	B	B	B	A	Dimethyl Sulphide	B	B	B	A	B	A	C
Cyclohexylamine	F	B	B	A	F	A	C	F	Dimethylamine	F	B	B	A	F	A	F
Cyclotane	B	B	B	A	B	A	•	•	Dimethylcyclohexylamine	F	B	B	B	F	B	•
Decanol	B	B	B	B	B	B	B	A	Dinitrobenzene	C	C	C	A	C	A	F
Decyl Alcohol	B	B	B	B	B	B	A	B	Diocetyl Phthalate	B	B	B	A	B	A	F
Decylbutyl Phthalate	B	B	B	B	B	B	F	C	Diocetyl Sebacate	B	B	B	A	B	A	B
Detergents (2%)	A	A	A	A	A	A	A	A	Diocetylamine	B	B	B	A	B	A	F
Dextrin	A	A	A	A	A	A	A	A	Dioxane	C	B	B	A	C	A	F
Diacetone Alcohol	B	B	B	A	B	A	F	F	Dipentene	B	B	B	A	B	A	C
Diaminoethylamine	C	B	B	A	C	A	•	•								
Diamylamine	C	B	B	A	C	A	B	F								
Dibromoethane	F	B	B	A	F	A	F	A								
Dibutyl Ether	C	C	C	B	C	B	F	C								
Dibutyl Phthalate	B	B	B	A	B	A	F	F								

Composite Hose and Chemical Table (Continued)

Key:

- A** = Suitable for use @ 140°F
- B** = Suitable for use @ AMBIENT temperatures
- C** = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED

- = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire			Coupling Material	Seal Material	Chemical or Material Conveyed	Hose Inner Wire			Coupling Material	Seal Material						
	w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems				w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems								
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	
Diphenyl Ether	B	B	B	A	B	A	F	A	Ethylene Glycol	A	A	A	A	A	A	A	
Diphenyl Phthalate	B	B	B	A	B	A	F	C	Ethylene Oxide	F	B	B	A	F	A	F	
Dipropylamine	B	B	B	A	B	A	•	•	Ethylhexanoic Acid	F	B	B	B	F	B	•	•
Dipropylene Glycol	A	A	A	A	A	A	A	A	Ethylhexyl Acrylate	F	B	B	A	F	A	•	F
Disulphuric Acid	F	F	F	C	F	C	•	•	Ethylhexyl Alcohol	A	A	A	A	A	A	•	•
Dodecyl Alcohol	B	B	B	A	B	A	A	B	Ethylpropyl Ether	B	B	B	A	B	A	F	C
Dodecyl Benzene	B	B	B	B	B	B	F	A	Ethylpropyl Ketone	C	C	C	A	C	A	F	F
Dodecyl Phenol	B	B	B	B	B	B	•	•	Fatty Acids	F	A	A	A	F	A	B	A
Dodecyltoluene	B	B	B	B	B	B	F	A	Fatty Alcohols	A	A	A	A	A	A	•	•
Emulsifiers	F	A	A	A	F	A	•	•	Ferric Salts	F	A	B	B	F	B	A	A
Epichlorohydrin	B	B	B	A	B	A	F	F	Fluosilicic Acid	F	A	A	A	F	A	B	A
Ethanoic Acid	F	B	B	A	F	A	C	F	Formaldehyde Solutions	A	A	A	A	A	A	A	A
Ethanolamine	B	A	A	A	B	A	B	F	Formamide	F	A	B	A	F	A	A	F
Ethoxy Ethanol	C	C	C	B	C	B	A	C	Formic Acid	F	A	B	A	F	A	B	F
Ethoxy Ethyl Acetate	C	C	C	A	C	A	F	F	Fruit Juices	F	A	A	F	F	A	A	A
Ethoxy Propanol	C	C	C	B	C	B	•	•	Fuel Oils	B	B	B	A	B	A	A	A
Ethyl Acetate	C	C	C	A	C	A	F	F	Furfural	C	C	C	A	C	A	F	F
Ethyl Acrylate	B	B	B	A	B	A	F	F	Furfuryl Alcohol	C	C	C	A	C	A	F	F
Ethyl Alcohol	A	A	A	A	A	A	A	B	Gallic Acid Solution	C	A	A	A	C	A	B	B
Ethyl Aluminum Dichloride	F	F	F	C	F	C	F	B	Gasoline	B	B	B	A	B	A	A	A
Ethyl Butanol	B	B	B	A	B	A	A	B	Gelatine (aqueous)	A	A	A	A	A	A	A	A
Ethyl Butylamine	C	B	B	B	C	B	•	•	Gluconic Acid	C	A	A	A	C	A	C	A
Ethyl Chloride	C	C	C	A	C	A	F	B	Glucose (aqueous)	A	A	A	A	A	A	A	A
Ethyl Cyclohexane	C	C	C	A	C	A	•	•	Glycerine	A	A	A	A	A	A	A	A
Ethyl Cyclohexylamine	C	C	C	B	C	B	•	•	Glycolic acid (aqueous)	F	A	A	A	F	A	A	A
Ethyl Ether	F	C	C	A	F	A	C	F	Glycols (aqueous)	A	A	A	A	A	A	A	A
Ethyl Formate	F	B	B	A	F	A	F	F	Grease	B	B	B	A	B	A	A	A
Ethyl Iodide	C	C	C	B	C	B	F	B	Green Sulphate Liquor	F	B	B	B	F	B	•	•
Ethyl Isobutyl Ether	F	B	B	A	F	A	F	•	Heptane	B	B	B	A	B	A	A	A
Ethyl Methacrylate	C	C	C	A	C	A	•	•	Heptanol	A	A	A	A	A	A	A	B
Ethyl Methyl Ketone	B	B	B	B	B	B	F	F	Heptanone	B	B	B	A	B	A	•	•
Ethyl Phthalate	A	A	A	A	A	A	F	•	Heptene	B	B	B	A	B	A	•	•
Ethyl Silicate	A	A	A	A	A	A	A	A	Heptonic Acid	F	B	B	A	F	A	A	A
Ethyl Sulphate	B	B	B	A	B	A	F	F	Hexamethylene Diamine	F	B	B	A	F	A	•	•
Ethyl Vinyl Ether	B	B	B	A	B	A	•	•	Hexamethylene Tetramine	F	B	B	A	F	A	•	•
Ethylamine	C	B	B	A	C	A	C	F	Hexamethyleneimine	F	C	C	B	F	B	•	•
Ethylbenzene	B	B	B	A	B	A	F	A	Hexane	B	B	B	A	B	A	A	A
Ethylene Carbonate	C	B	B	A	C	A	•	•	Hexanol	A	A	A	A	A	A	A	A
Ethylene Chloride	C	C	C	A	C	A	F	A	Hexene	B	B	B	B	B	B	B	A
Ethylene Chlorohydrin	B	B	B	A	B	A	F	A	Hexylamine	F	B	B	A	F	A	C	F
Ethylene Cyanhydrin	F	C	C	A	F	A	B	A	Hexylene Glycol	A	A	A	A	A	A	A	A
Ethylene Diamine	B	B	B	A	B	A	A	F	Hydrazine Hydrate	F	B	B	A	F	A	B	F
Ethylene Dibromide	C	B	B	A	C	A	F	B	Hydrobromic Acid	F	A	F	F	F	C	A	A
Ethylene Dichloride	C	C	C	A	C	A	F	B	Hydrochloric Acid	F	C	F	F	F	F	A	A

Composite Hose and Chemical Table (Continued)

Key: A = Suitable for use @ 140°F

B = Suitable for use @ AMBIENT temperatures

C = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED

• = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material				
	w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems							
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)		
Hydrofluoric Acid	F	B	F	F	F	F	F	A		
Hydrofluosilicic Acid	F	A	A	A	F	A	B	A		
Hydrogen Peroxide Solution	F	B	B	B	F	B	F	B		
Hydrogen Sulfide (aqueous)	F	A	F	F	F	F	F	F		
Hydroquinone	A	A	A	A	A	A	F	F		
Iodine Solution	F	B	F	F	F	F	F	C		
Iron Salts	F	A	F	A	F	A	A	A		
Isoamyl Acetate	C	C	C	A	C	A	F	F		
Isoamyl Alcohol	B	B	B	A	B	A	A	A		
Isoamyl Bromide	F	B	F	F	F	F	F	B		
Isoamyl Butyrate	B	B	B	A	B	A	F	F		
Isoamyl Chloride	F	C	C	B	F	B	F	B		
Isoamyl Ether	B	B	B	A	B	A	F	F		
Isobutraldehyde	F	F	C	B	F	B	C	F		
Isobutyl Acetate	C	C	C	B	C	B	F	F		
Isobutyl Acrylate	B	B	B	A	B	A	•	•		
Isobutyl Alcohol	A	A	A	A	A	A	B	B		
Isobutyl Bromide	F	B	F	F	F	F	F	B		
Isobutyl Chloride	F	B	F	F	F	F	F	B		
Isobutyl Ether	C	C	C	A	C	A	F	F		
Isobutyl Formate	C	C	C	C	C	C	•	•		
Isobutylamine	F	B	B	A	F	A	F	F		
Isobutylmethyl Ketone	B	B	B	A	B	A	F	F		
Isodecyl Alcohol	A	A	A	A	A	A	A	B		
Isooctane	C	C	C	A	C	A	A	A		
Isopentane	C	C	C	A	C	A	A	A		
Isophorone	B	B	B	B	B	B	F	F		
Isophorone Diamine	F	C	C	B	F	B	•	•		
Isophorone Diisocyanate	C	C	C	B	C	B	•	•		
Isoprene	B	B	B	A	B	A	•	•		
Isopropanolamine	F	B	B	A	F	A	F	F		
Isopropyl Acetate	C	C	C	B	C	B	F	F		
Isopropyl Alcohol	A	A	A	A	A	B	B	B		
Isopropyl Benzene	B	B	B	B	B	B	F	A		
Isopropyl Chloride	F	B	F	B	F	B	F	B		
Isopropyl Ether	F	B	F	A	F	A	C	F		
Isopropyl Toluene	B	B	B	B	B	B	F	A		
Isopropylamine	F	B	B	A	F	A	B	F		
Isovvaleraldehyde	F	C	C	B	F	B	•	•		
Jams	B	A	A	A	B	A	A	A		
Jet Fuel	C	C	C	A	C	A	A	A		
Kerosene	B	B	B	A	B	A	A	A		
Ketones	B	B	B	A	B	A	F	F		
Lactic Acid	F	A	B	A	F	A	C	A		

Composite Hose and Chemical Table (Continued)

Key: A = Suitable for use @ 140°F
 B = Suitable for use @ AMBIENT temperatures
 C = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED
 • = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material	Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material			
	w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems					w/Polypropylene Hose Liner	w/PTFE Hose Liner	Inserts/Stems						
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)
Methylamyl Alcohol	B	B	B	A	B	A	•	•	Palm Oil	B	B	B	A	B	A	A
Methylbutyl Alcohol	A	A	A	A	A	A	•	•	Parrafin Wax	A	A	A	A	A	A	A
Methylbutyl Ketone (MBK)	B	B	B	A	B	A	•	•	Pentane	B	B	B	A	B	A	A
Methylene Bromide	C	C	C	A	C	A	B	C	Pentanol	A	A	A	A	A	A	B
Methylene Chloride	C	C	C	B	C	B	F	C	Pentanone	B	B	B	A	B	A	F
Methylethyl Ketone	C	C	C	A	C	A	F	F	Pentene	B	B	B	A	B	A	A
Methylethyl Pyridine	C	C	C	B	C	B	•	•	Perchloroethylene	C	C	C	A	C	A	C
Methylheptyl Ketone	F	B	B	B	F	B	•	•	Perchloric Acid	F	B	F	F	F	F	A
Methylstyrene	B	B	B	A	B	A	•	•	Petrolatum	A	A	A	A	A	A	A
Methylter-Butyl Ether (MTBE)	C	C	C	A	C	A	F	F	Petroleum	A	A	A	A	A	A	A
Mineral Oil	B	B	B	A	B	A	A	A	Petroleum Ether	C	C	C	A	C	A	A
Mineral Spirits	B	B	B	A	B	A	A	A	Petroleum Naptha	C	C	C	A	C	A	A
Molasses	A	A	A	A	A	A	F	A	Phenol	B	A	A	A	B	A	F
Monochlorobenzene	C	B	B	B	C	B	F	B	Phenoxyethanol	C	C	C	B	C	B	•
Monoethanolamine	B	A	A	A	B	A	B	C	Phenylhydrazine	F	C	C	B	F	B	•
Monoethylamine	C	B	B	A	C	A	F	•	Phosphoric Acid	F	A	A	A	F	A	A
Monoisopropanolamine	F	B	B	B	F	B	B	F	Phosphorus	F	F	F	F	F	F	•
Mononitrobenzene	B	B	B	A	B	A	•	•	Phosphorus Oxychloride	F	C	F	F	F	F	A
Morpholine	C	B	B	A	C	A	F	A	Phosphorus Pentoxide	F	A	B	B	F	B	•
Naptha	B	B	B	A	B	A	A	A	Phosphorus Trichloride	F	B	A	A	F	A	F
Naptha Solvent	C	C	C	A	C	A	A	A	Phthalic Acid	F	B	B	B	F	B	•
Naphthalene Solution	A	A	A	A	A	A	F	A	Phthalic Anyhydride	F	F	F	F	F	F	•
Neohexane	B	B	B	B	B	B	A	A	Picric Acid	F	B	B	B	F	B	C
Nickel Chloride	F	A	C	B	F	B	A	A	Pine Oil	B	B	B	A	B	A	B
Nickel Salts	F	A	B	B	F	B	A	A	Pinene	B	B	B	A	B	A	A
Nitric Acid (>60%)	F	F	F	C	F	C	F	C	Plasticisers	B	B	B	A	B	A	•
Nitric Acid (10%)	F	A	A	A	F	A	F	C	Polyethylene Glycol	B	B	B	A	B	A	A
Nitric Acid (60%)	F	C	C	C	F	C	F	C	Polyethylene Polyamines	F	C	C	A	F	A	A
Nitrobenzene	B	B	B	A	B	A	F	B	Polypropylene Glycol	B	B	B	A	B	A	A
Nitropropane	C	C	C	A	C	A	F	F	Potassium Salts	F	A	B	A	F	A	A
Nitrotoluene	B	B	B	A	B	A	C	C	Propionaldehyde	F	C	C	A	F	A	C
Nonane	B	B	B	A	B	A	A	A	Propionic Acid	F	B	B	A	F	A	F
Nonyl Alcohol	B	B	B	A	B	A	A	B	Propionic Anhydride	F	C	C	B	F	B	•
Nonyl Phenol	C	B	B	A	C	A	•	•	Propionitrile	C	C	C	C	C	F	F
Octane	B	B	B	A	B	A	A	A	Propyl Acetate	C	C	C	A	C	A	F
Octanol	B	B	B	A	B	A	B	A	Propyl Alcohol	A	A	A	A	A	A	A
Octyl Acetate	C	C	C	A	C	A	F	F	Propylamine	F	B	B	A	F	A	C
Octyl Acrylate	B	B	B	A	B	A	•	•	Propylene Glycol	A	A	A	A	A	A	A
Octyl Carbinol	B	B	B	A	B	A	A	B	Propylene Oxide	F	B	B	B	F	B	F
Oils	B	B	B	A	B	A	A	A	Prussic Acid	F	A	A	A	F	A	•
Oleic Acid	F	B	B	A	F	A	B	C	Pyridine	F	B	B	A	F	A	F
Oleum	F	F	F	B	F	B	F	F	Pyrosulphuric Acid	F	F	F	B	F	C	C
O-Nitrophenol Solution	F	A	A	A	F	A	C	F	Salt Solution	F	A	B	A	F	A	A
Oxalic Acid	F	B	B	A	F	A	B	A	Sea Water	F	A	B	B	F	B	A

Composite Hose and Chemical Table (Continued)

Key: A = Suitable for use @ 140°F

B = Suitable for use @ AMBIENT temperatures

C = Suitable for INTERMITTENT service only

F = Unsuitable – NOT RECOMMENDED

• = No data (contact Parker)

Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material	Chemical or Material Conveyed	Hose Inner Wire				Coupling Material	Seal Material		
	w/Polypropylene Hose Liner		w/PTFE Hose Liner					w/Polypropylene Hose Liner		w/PTFE Hose Liner		Inserts/Stems	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	
	G Galvanized	P Polypropylene	S Stainless Steel	S Stainless Steel	Carbon Steel	Stainless Steel (316)		G Galvanized	P Polypropylene	S Stainless Steel	Carbon Steel	Stainless Steel (316)	Nitrile (Petroleum Applications)	Viton® (Chemical Applications)	
Sewage	F	B	B	B	F	B	A	A	C	C	C	A	F	B	
Silicon Oil	A	A	A	A	A	A	A	A	C	C	C	A	F	A	
Silver Halides	F	A	F	F	F	F	C	C	C	C	C	A	F	A	
Silver Salts	F	A	B	B	F	B	A	A	B	B	B	A	F	B	
Soap Solution	B	A	A	A	B	A	A	A	B	B	B	A	A	F	
Sodium Chloride	F	A	F	F	F	F	A	A	B	B	B	A	A	F	
Sodium Dichromate	F	B	F	F	F	F	F	C	B	B	B	A	•	•	
Sodium Hydrosulfide	F	A	B	B	F	B	C	B	C	C	C	A	A	A	
Sodium Hydroxide	F	A	B	B	F	B	C	C	C	C	C	A	A	A	
Sodium Hypochlorite	F	C	F	F	F	F	F	A	B	B	B	A	F	A	
Sodium Salts	F	A	B	B	F	B	B	A	B	B	B	A	B	A	
Sodium Thiosulfate	F	A	B	B	F	B	A	A	A	A	A	B	B	A	
Starch(aqueous)	B	A	A	A	B	A	A	A	B	B	B	A	F	B	
Styrene Monomer	B	B	B	A	B	A	F	A	B	B	B	A	F	A	
Sugar Syrup	A	A	A	A	A	A	A	A	B	B	B	A	B	A	
Sulphamic Acid	F	A	A	A	F	A	B	C	B	B	B	A	A	A	
Sulpher Dioxide	F	C	C	C	F	C	C	A	B	B	B	A	F	B	
Sulpher Liquid	F	F	F	F	F	F	B	A	B	B	B	A	•	•	
Sulphuric Acid (<20%)	F	B	C	B	F	B	B	A	B	B	B	A	A	A	
Sulphuric Acid (>85%)	F	C	C	B	F	B	F	A	B	B	B	A	C	A	
Sulphuric Acid (20%-80%)	F	B	F	C	F	C	F	A	B	B	B	A	A	A	
Sulphurous Acid	F	B	B	B	F	B	C	A	B	B	B	A	F	A	
Sulphuryl Chloride	F	F	F	F	F	F	C	A	B	B	B	A	F	A	
Tall Oil	A	A	A	A	A	A	A	A	B	B	B	A	A	A	
Tallow	A	A	A	A	A	A	A	A	B	B	B	A	A	A	
Tannic Acid	F	A	A	A	F	A	C	A	B	B	B	A	C	A	
Tartaric Acid	F	A	B	A	F	A	C	A	B	B	B	A	A	A	
Tetrachloroethane	C	C	C	A	C	A	F	A	B	B	B	A	F	A	
Tetrachloroethylene	C	C	C	A	C	A	F	A	B	B	B	A	C	A	
Tetraethylene Glycol	B	B	B	A	B	A	A	A	B	B	B	A	A	A	
Tetrahydrofuran	F	C	B	A	F	A	F	F	B	B	B	A	F	A	
Tetrahydronaphthalene	C	C	C	A	C	A	•	•	B	B	B	A	•	•	
Tetrathylene Pentamine	F	B	B	B	F	B	•	•	B	B	B	A	•	•	
Thionyl Chloride	F	F	F	C	F	C	•	•	B	B	B	A	•	•	
Tin Halides	F	A	F	F	F	F	A	A	B	B	B	A	A	A	
Tin Salts	F	A	B	F	F	F	A	A	B	B	B	A	A	A	
Titanium Tetrachloride	F	C	F	F	F	F	F	B	B	B	B	A	A	A	
Toluene	C	C	C	A	C	A	C	A	B	B	B	A	A	A	
Toluene Diisocyanate	B	B	B	A	B	A	C	B	B	B	B	A	B	B	
Transmission Oil	B	B	B	A	B	A	B	A	B	B	B	A	B	A	
Tributyl Phosphate	B	B	B	A	B	A	B	A	F	F	F	A	F	F	
Tributylamine	B	B	B	A	B	A	B	B	B	B	B	A	F	F	
Trichloroacetic Acid	F	A	B	B	F	B	C	F	B	B	B	A	A	A	

Metal/Coupling Corrosion Resistance Table

WARNING! The following data has been complied from generally available sources and should not be relied upon without consulting and following the specific recommendations of the manufacturer regarding particular coupling materials.

Key: E = Excellent • G = Good • C = Conditional • Blank = No Data • X = Not Recommended

Chemical Or Material Conveyed	Aluminum	Brass	Carbon Steel	Stainless Steel 202, 302, 304, 308	Stainless Steel 316	Stainless Steel 410, 416, 430	Chemical Or Material Conveyed	Aluminum	Brass	Carbon Steel	Stainless Steel 202, 302, 304, 308	Stainless Steel 316	Stainless Steel 410, 416, 430	
Acetate, Solvents, Crude	C	C		E	E	G	Ethers	E	C	C	E	E	E	E
Acetate, Solvents, Pure	E	E		E	E	E	Ethylene Glycol		G	G	E	E	E	E
Acetic Acid	X	X	X	G	G	G	Ferric Chloride	X	X	X	X	X	X	X
Acetic Acid Vapors	C	X	X	G	G	X	Ferric Sulfate	X	X	X	E	E	C	C
Acetic Anhydride	G	X	X	G	G	X	Formaldehyde, 50%	G	G	C	E	E	C	C
Acetone	E	E	E	E	E	E	Formic Acid	X	G	X	E	E	E	E
Acetylene	E	X	E	E	E	E	Freon	E	E	C	E	E	E	E
Alcohols	E	G	E	E	E	E	Furfural	E	G	E	E	E	E	E
Aluminum Sulfate	X	X	X	C	G	X	Gasoline, Refined	E	E	E	E	E	E	E
Alums	C	C	X	C	G	X	Gasoline, Sour	C	C	E	E	E	C	
Ammonia Gas	C	X	E	E	E	E	Gelatin	E	C	X	E	E	X	
Ammonium Chloride	C	X	X	C	C	X	Glucose	E	E	E	E	E	E	E
Ammonium Hydroxide	G	X	X	E	E	C	Glue	E	E	E	E	E	E	E
Ammonium Nitrate	G	X	E	E	E	E	Glycerine or Glycerol	E	G	E	E	E	E	E
Ammonium Phosphate		X		E	E	E	Hydrochloric Acid, 37%	X	X	X	X	C	X	
Ammonium Phosphate, Acid		C		G	E	C	Hydrocyanic Acid, 10%	E	X	X	E	E	X	
Ammonium Phosphate, Neutral	C	C	X	E	E	E	Hydrofluoric Acid	X	X	X	X	X	X	X
Ammonium Sulfate	X	X	X	G	G	G	Hydrogen	E	E	E	E	E	E	E
Asphalt	E	E	E	E	E	E	Hydrogen Fluoride		C		X	E	X	
Beer	E	E	X	E	E	E	Hydrogen Peroxide	E	X	C	G	E	E	
Beet Sugar Liquors	E	G	C	E	E	G	Hydrogen Sulfide, Dry	C	C	C	G	C	C	
Benzene, Benzol	E	E	E	E	E	E	Hydrogen Sulfide, Wet	X	X	X	G	E	X	
Benzine	E	E	E	E	E	E	Lacquers, Lacquer Solvents	E	G	C	E	E	E	
Biodiesel	E	X	G	E	E	E	Lactic Acid	C	X	X	C	G	E	
Borax		E	G	E	E	E	Lime, Sulfur	G	X	G	E	G	E	
Boric Acid	E	C	C	G	E	C	Linseed Oil	E	E	E	E	E	E	
Butane, Butylene	E	E	E	E	E	E	Magnesium Chloride	X	C	C	G	X	X	
Butadiene	E	E	E	E	E	E	Magnesium Hydroxide	X	G	E	E	E	E	
Calcium Bisulfate		X		G	E	X	Magnesium Sulfate	C	G	G	E	E	E	
Calcium Hypochlorite	X	X	X	C	G	C	Mercuric Chloride	X	X	X	X	X	X	
Cane Sugar Liquors	E	E	E	E	E	E	Mercury	X	X	E	E	E	E	
Carbon Dioxide, Dry	E	E	E	E	E	E	Milk	X	C	X	E	E	G	
Carbon Dioxide, Wet, (AQ)	E	E	G	E	E	E	Molasses	G	E	G	E	E	G	
Carbon Disulfide	G	C	G	E	E	G	Natural Gas	E	G	E	E	E	E	
Carbon Tetrachloride	C	E	E	E	E	E	Nickel Chloride	X	X	X	C	G	E	
Chlorine, Dry	X	X	G	G	E	G	Nickel Sulfate	X	C	X	G	E	C	
Chlorine, Wet	X	C	X	X	C	X	Nitric Acid	C	X	X	G	G	C	
Chromic Acid	X	X		G	G	C	Oleic Acid	E	C	X	G	E	G	
Citric Acid	E	X	X	X	E	C	Oxalic Acid	X	X	X	G	E	C	
Coke Oven Gas	G	C	E	E	E	E	Oxygen	E	E	E	E	E	E	
Copper Sulfate	X	X	X	E	E	E	Palmitic Acid	E	E	C	G	E	C	
Core Oils		E		E	E	E	Petroleum Oils, Sour		C		E	E	C	
Cottonseed Oil	E	C	C	E	E	E	Petroleum Oils, Refined	E	E	E	E	E	E	
Creosote	E	C	G	E	E	E	Phosphoric Acid, 25%	X	X	X	C	E	C	

Metal/Coupling Corrosion Resistance Table (Continued)

Key: E = Excellent • G = Good • C = Conditional • Blank = No Data • X = Not Recommended

Chemical Or Material Conveyed	Aluminum	Brass	Carbon Steel	Stainless Steel 202, 302, 304, 308	Stainless Steel 316	Stainless Steel 410, 416, 430	Chemical Or Material Conveyed	Aluminum	Brass	Carbon Steel	Stainless Steel 202, 302, 304, 308	Stainless Steel 316	Stainless Steel 410, 416, 430
Phosphoric Acid, 25%-50%	X	X	X	X	Q	C	Stearic Acid	C	C	X	G	E	Q
Phosphoric Acid, 50%-85%	X	X	X	X	Q	C	Sulfate Liquors	X	X	X	E	E	E
Picric Acid	C	X	X	C	E	C	Sulfur	X	X	X	G	E	C
Potassium Chloride	X	E	C	G	C	C	Sulfur Chloride	X	X	X	X	X	X
Potassium Hydroxide	X	X	X	E	E	E	Sulfur Dioxide, Dry	C	X	E	E	E	E
Potassium Sulfate	E	C	G	E	E	E	Sulfur Dioxide, Wet	C	X	X	G	E	X
Propane	E	E	E	E	E	E	Sulfuric Acid , 1%-50%	C	X	X	X	G	X
Rosin			X	E	E	E	Sulfuric Acid, 50%-70%	X	X	X	X	C	X
Shellac	G	G	E	E	E	E	Sulfuric Acid, 70%-90%	X	X	X	X	X	X
Sludge Acid		X	X	C	X	X	Sulfuric Acid, 90%-98%	X	X	X	X	X	X
Soda Ash	X	C	E	E	E	E	Sulfurous Acid	X	X	X	C	G	C
Sodium Bicarbonate	X	C	X	E	E	E	Tannic Acid	X	C	X	E	E	C
Sodium Bisulfate	C	X	X	E	E	C	Tar	E	Q	E	E	E	G
Sodium Chloride	E	E	C	G	C	E	Toluene, Toluol	E	E	E	E	E	E
Sodium Cyanide	X	X	G	E	E	E	Trichlorethylene			C	E	E	E
Sodium Hydroxide	X	X	X	G	G	G	Turpentine	E	E	E	E	E	E
Sodium Hypochlorite	X	X	X	X	X	X	Varnish			X	E	E	C
Sodium Metaphosphate	E	X	X	E	E	G	Vegetable Oils	E	Q	E	E	E	E
Sodium Nitrate	E	C	E	E	E	E	Vinegar	X	X	X	G	E	E
Sodium Perborate	E	C	C	E	E	E	Water , Acid	X	X	X	E	E	G
Sodium Peroxide	E	X	X	E	E	E	Water, Fresh	C	E	E	E	E	E
Sodium Phosphate, Acid	G	G	G	E	E	E	Water, Salt	X	X	X	G	G	C
Sodium Phosphate, Alkaline	C	C	E	E	E	E	Whiskey		Q	X	E	E	C
Sodium Phosphate, Neutral	G	C	E	E	E	E	Wines		E	X	E	E	C
Sodium Silicate	X	C	E	E	E	E	Xylene, Xylool	E	Q	G	E	E	E
Sodium Sulfate	C	G	E	E	E	E	Zinc Chloride	X	X	X	C	C	X
Sodium Sulfide		X	X	E	E	E	Zinc Sulfate	C	C	X	G	E	E
Sodium Thiosulfate	G	X	X	E	E	E							